

# **RECIRCULATING LOOP CHILLERS**



## **APPLICATIONS**

Jacket Cooling Lasers Induction Heaters **Machine Tools** Welders **MRI Equipment** CAT Scans

Computers **Power Supplies** Vacuum Ovens Injection Molding Plasma Spraying Linear Accelerators **Electron Microscopes** 

# **FEATURES**

Energy Saving Design

Unlike most process chillers, compressor runs only as needed. Storage design provides close temperature control and safety from freeze-up without constant operation.

#### **Complete Temperature Control**

Temperature adjustable within a range of 40° to 90°F [5° to  $32^{\circ}C$  and will hold temperature within  $\pm 1.5^{\circ}F$  [1°C] of setting. [±0.5°F optional]

#### Welded Stainless Steel Cooling Tank

Recirculates clean coolant sealed from the atmosphere, eliminates bacterial build-up and internal corrosion.

#### Uses HFO Refrigerant

Eliminates use of ozone-depleting and high GWP (Global Warming Potential) refrigerant as per Montreal Protocol.

## **Unlimited Options**

Design the perfect cooling system for any application. 60+ options to meet any special need. See Options & Accessories (www.filtrine.com/chillers/options-and-accessories) for more information.

# **ENERGY SAVING OPTIONS AVAILABLE CONSULT FACTORY**

#### START-UP and FIRST YEAR SERVICE

FILTRINE Mfg. Co. provides start-up and first year service on all parts and labor. Regular maintenance on a yearly contract basis is a wise investment and will prevent costly downtime.

#### WARRANTY

All parts are covered FOB jobsite for (12) months from the start date or (15) months from date of shipment or whichever comes first.

#### SERVICE MAKES THE DIFFERENCE

Recognizing that downtime on critical medical equipment is unacceptable, Filtrine has established a national network of qualified service technicians, selected because of their extensive experience working on medical equipment chillers and their location within the "Emergency Response Zone" (approximately 40 miles). This expert and quick service is available on an 8/5 or 24/7 basis for all Filtrine medical chillers and heat exchangers.

# MODEL.....PCP or POC-1500S-180 FIELD SERVICEABLE HERMETIC MODELS

#### DESCRIPTION

Filtrine's PCP and POC chillers recirculate a clean coolant at constant temperature and pressure to increase the stability and consistency of water cooled machines and instruments. Choose from different condeser configurations to match your specific site requirements.

• PCP - Closed Loop Chillers: Use a storage type cooling tank, with immersion coil evaporator, to provide close temperature control of recirculating coolants. The tank is sealed to prevent coolant evaporation and fouling, and supplied with a liquid level gauge, fill port and clean out. The pump recirculates coolant at constant pressure and flow, which is adjustable by turning a manual bypass valve.

 POC - Open Loop Chillers: Pump liquid from an open tank or sump, through the chiller and back to the sump. An adjustable thermostat senses the make up liquid temperature, cycling the chiller to insure constant temperature in the sump.

# SPECIFICATIONS

COOLING CAPACITY: BTU/HR180,000	
Watts	
Rating Conditions	
Coolant Discharge Temperature	
Ambient Temperature	
COMPRESSOR: HP	
Field serviceable semi-hermetic type supplied condenser as specified	
below, high/low pressure stat, freeze control, head and suction gauges,	
oil pressure switch, pump down solenoid valve, thermostatic expansion	
valve, refrigerant sight glass and dehydrator.	
STANDARD CONDENSERS [Designated by suffix]	

Α Fan cooled condenser for indoor installation.

- AR Remote Air cooled condenser furnished separately for mounting on roof.
- W Water cooled condenser for hookup to city or tower water A-WP Self-contained air cooled condenser; complete unit made
- weather-resistant for outdoor installation
- COOLING TANK & EVAPORATOR: Capacity ......100 gal [380 l] Welded stainless steel shell and immersion coil evaporator. Tank tested at 250# for 125# working pressure. Supplied with liquid level gauge and insulated with closed cell thermo-elastomer with an R factor of 3.7.
- Capacity...... 40 gpm [152 lpm] @ 35 psi Stainless steel centrifugal pump mounted on rubber pads over a stainless steel condensation tray and supplied with unions and service valves and manually adjustable bypass valve. All piping and fittings brass, copper, or bronze and insulated with closed cell thermo-elastomer with an R factor of 3.7.
- Temperature Stability......±1.5°F [1°C]
- CABINET: Enameled aluminum panels with stainless steel corner legs and top on a welded angle iron frame. Panels removable for access to all components.
- FLA Amps Maximum: ..... 58 or 29 NOTE: FLA may vary depending on options. See MCA and MOP ratings on name plate of as-built unit. PLUMBING CONNECTIONS IN & OUT ......1-1/2" [38mm] MPT



FILTRINE IS ISO 9001:2015 CERTIFIED RODUCT LINE () APPROVED (E MARK AVAILABLE

608-15S [PCP or POC 1500S-180] REV. 05.03.19

<b>CHILLER DIMENSIONS &amp; WEIGHTS</b>										
FILTRINE			D		н		SHIPPING WT			
MODEL NUMBER	in	cm	in	cm	in	cm	lb	kg		
PCP or POC 1500S-180-A	104	264	52	132	70	178				
PCP or POC 1500S-180-W	104	264	30	76	60	152	2500	1225		
PCP or POC 1500S-180-AR	104	264	30	76	60	152	3500	1225		
PCP or POC 1500S-180-A-WP	104	264	52	132	70	178				

NOTE: Chiller dimensions and shipping wts. may vary depending on options, confirm with factory.

#### STANDARD OPERATING CONDITIONS

OUTDOOR AMBIENT -20° to 100°F [-29° to 38°C]

#### **OPTIONAL OPERATING CONDITIONS**

OUTDOOR AMBIENT Up to 110°F [43°C] Up to 120°F [49°C] Down to -30°F [-34°C] **NOTE:** Higher ambient options may affect unit dimensions

#### **REMOTE CONDENSER**

Use w/Standard Models – Furnished complete w/controls for operating in ambient temperatures to minus 20°F [-29°C], consult factory for specs. Connections for remote condenser are at right end of chiller cabinet.

PUMP CAPACITY								
MODEL*	GPM @ PRESSURE SHOWN							
psi	10	20	30	40				
ft	23	46	69	92				
STD-2C	65	59	46	30				
OP-3C			72	58				
<ul> <li>Standard pump is 2HP, centrifugal [C].</li> <li>Optional pumps [OP] are available.</li> </ul>								

**NOTE:** Information given in this bulletin for general use only. Confirm exact specs with factory for your specific requirements.

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LEFT END

D

7.

8

#### LEGEND 1. Air Vent

- 2. Fill Port
- 3. Coolant Return
- 4. Coolant Discharge
- 5. Control Panel
- 6. Gauges

# VENTILATION PANELS

Standard A and A-WP models: air intake at rear, air discharge out front and right end.

9. Electrical Connection

FRONT

w

To Remote Condenser [AR Models]

Condenser Water Out [W Models]

Condenser Water In [W Models]

From Remote Condenser [AR Models]

**NOTE:** Manufacturer recommends

opposite all ventilation panels.

12" minimum clear space

LP models: air intake rear, air discharge out both ends and top.

10. Channel Skids

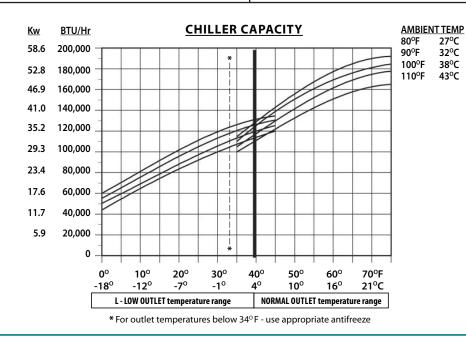
#### **REMOVABLE SERVICE PANELS**

Front and rear on all models. Manufacturer recommends 36" clearance at front for service.

#### **CHANNEL SKIDS**

Channel skids project 2" [5cm] front and rear. Allow additional 2" [5cm] to height for channel skids. Center of 5/8" [16mm] mounting holes located 6" [15cm] from chiller end and 1" [2.5cm] from chiller edge front and rear.

**NOTE:** Drawing is a composite of various models to demonstrate plumbing locations. Confirm footprint with factory.





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#### STANDARD MODELS: Suffix A, AR, W & A-WP