

## RECIRCULATING LOOP CHILLER



#### **APPLICATIONS**

Jacket Cooling Lasers Induction Heaters Machine Tools Welders MRI Equipment CAT Scans Computers
Power Supplies
Vacuum Ovens
Injection Molding
Plasma Spraying
Linear Accelerators
Electron Microscopes

#### **FEATURES**

### **OPTIONAL STAINLESS STEEL EXTERIOR**

**ENERGY SAVING DESIGN**; Unlike most process chillers, compressor runs only as needed. Storage design provides close temperature control and safety from freeze-up without constant operation.

**COMPLETE TEMPERATURE CONTROL**: Temperature adjustable within a range of  $40^{\circ}F$  to  $90^{\circ}F$  [4.4°C to  $32^{\circ}C$ ] and will hold temperature within  $\pm 1.5^{\circ}F$  [0.8°C] of setting. [ $\pm 0.5^{\circ}F/0.3^{\circ}C$  optional]

**WELDED STAINLESS STEEL COOLING TANK:** Recirculates clean coolant sealed from the atmosphere, eliminates bacterial build-up and internal corrosion.

**USES REFRIGERANT R-134a**: Eliminates use of ozone-depleting refrigerant as per Montreal Protocol.

**UNLIMITED OPTIONS:** Design the perfect cooling system for any application. Over 50 options to meet almost any special need. See bulletin O&A.





## MODEL PCP or POC-25-2

#### **DESCRIPTION**

Recirculating chillers recirculate a clean coolant at constant temperature and pressure to increase the stability and consistency of water cooled machines and instruments. Air cooled chillers eliminate the use of tap water and prevent clogging and corrosion of small diameter heat exchangers due to rust and scale build-up.

#### **PCP - CLOSED LOOP CHILLERS**

Use a storage type cooling tank to provide close temperature control of recirculating coolants. The tank is sealed to prevent coolant evaporation and fouling, and supplied with a liquid level gauge, fill port and clean out. The pump recirculates coolant at constant pressure and flow.

#### **POC - OPEN LOOP CHILLERS**

Pump liquid from an open tank or sump, through the chiller and back to the sump. An adjustable thermostat senses the make up liquid temperature, cycling the chiller to insure constant temperature in the sump.

#### **SPECIFICATIONS**

**COOLING CAPACITY:** 

Btu/Hr2,400
Watts703
Rating Conditions
Coolant Discharge Temperature68°F [20°C]
Ambient Temperature90°F [32°C]
COMPRESSOR HP1/4
Lifetime lubricated, welded hermetic type supplied with condenser as
specified [see below], charging port, expansion valve and dehydrator.
STANDARD CONDENSERS [Designated by suffix]

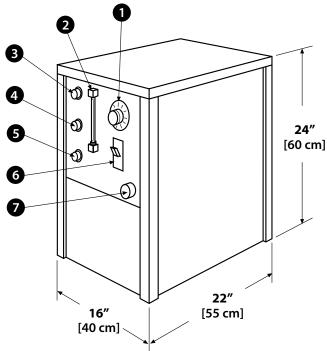
- —A Fan cooled condenser inside chiller housing.

CABINET: Enameled aluminum panels with stainless steel corner legs and top. Panels removable for access to all components.

SUPPLY POWER ......115 or 230/60/1



# STANDARD MODELS— Suffix A & W



### **LEGEND**

- 1. Temperature Control
- 2. Level Gauge
- 3. Fill Port
- 4. Coolant Return
- 5. Cool Discharge
- 6. On/Off Switch
- 7. Electrical Connection

Chiller dimensions and shipping wts. may vary depending on options. All information given on this bulletin is for general use only. Confirm specifications with factory for your specific requirement.

### **EXPLANATORY NOTES**

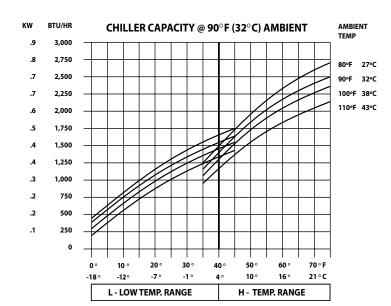
**VENTILATION PANELS:** Standard models — air intake at right end and air discharge at rear on A models. Allow 12" [30 cm] clearance at these ends.

**REMOVABLE SERVICE PANELS:** Front & rear on all models

**SERVICE ROOM:** Allow 16" [40 cm] at left end and 22" [55 cm] at front for service.

**INSTALLATION & SERVICE:** Arranging for installation, start-up and service is the responsibility of the purchaser.

**WARRANTY:** All parts are covered F.O.B. factory for 15 months from date of shipment.



PUMP CAPACITY						
	GPM @ PRESSURE SHOWN					
MODEL*	psi	3	5	8	10	
	ft	7	12	18	24	
STD-1/14C		8	4	2	_	
OP-1/8C		13	10	6	3	
* Standard Optional	pump is pumps [	s 1/14 H OP] are	P, centrif available	ugal. e.		

