

RECIRCULATING LOOP CHILLERS



TYPICAL CHILLER

APPLICATIONS

Jacket Cooling
Lasers
Induction Heaters
Machine Tools
Welders
MRI Equipment
CAT Scans

Computers
Power Supplies
Vacuum Ovens
Injection Molding
Plasma Spraying
Linear Accelerators
Electron Microscopes

FEATURES

Energy Saving Design

Unlike most process chillers, compressor runs only as needed. Storage design provides close temperature control and safety from freeze-up without constant operation.

Complete Temperature Control

Temperature adjustable within a range of 40° to 90°F [5° to 32°C] and will hold temperature within $\pm 1.5^\circ\text{F}$ [1°C] of setting. [$\pm 0.5^\circ\text{F}$ optional]

Welded Stainless Steel Cooling Tank

Recirculates clean coolant sealed from the atmosphere, eliminates bacterial build-up and internal corrosion.

Uses HFC Refrigerant

Eliminates use of ozone-depleting refrigerant as per Montreal Protocol.

Unlimited Options for Any Application

50+ options to meet any special need. See bulletin O & A.

LIFETIME WARRANTY Consult factory for details.

ONE YEAR WARRANTY All parts covered FOB jobsite for [12] months from start-up date or [15] months from date of shipment, whichever comes first. Consult factory for details.

START-UP and FIRST YEAR SERVICE Filtrine can arrange start-up and first year service on all parts and labor. Regular maintenance, to help prevent costly down-time, is available on a contractual basis. Consult factory for details.

ENERGY SAVINGS OPTIONS

ENGINEERED TO REDUCE
CHILLER OPERATING COSTS

Contact Filtrine For Details

MODEL..... PCP or POC-1000G-122

HERMETIC SCROLL MODELS

DESCRIPTION

Recirculating chillers recirculate a clean coolant at constant temperature and pressure to increase the stability and consistency of water cooled machines and instruments. Air cooled chillers eliminate the use of tap water and prevent clogging and corrosion of small diameter heat exchangers due to rust and scale build-up.

• **PCP - Closed Loop Chillers:** Use a storage type cooling tank, with immersion coil evaporator, to provide close temperature control of recirculating coolants. The tank is sealed to prevent coolant evaporation and fouling, and supplied with a liquid level gauge, fill port and clean out. The pump recirculates coolant at constant pressure and flow, which is adjustable by turning a manual bypass valve.

• **POC - Open Loop Chillers:** Pump liquid from an open tank or sump, through the chiller and back to the sump. An adjustable thermostat senses the make up liquid temperature, cycling the chiller to insure constant temperature in the sump.

SPECIFICATIONS

COOLING CAPACITY: BTU/HR 122,000
Watts 35,756

Rating Conditions

Coolant Discharge Temperature 68°F [20°C]

Ambient Temperature 90°F [32°C]

COMPRESSOR: HP 10

Lifetime lubricated, hermetic scroll type supplied with high/low pressure stat, freeze control, head and suction gauges, pump down solenoid valve, thermostatic expansion valve, refrigerant sight glass and dehydrator.

STANDARD CONDENSERS [Designated by suffix]

A Fan cooled condenser for indoor installation.

AR Remote Air cooled condenser furnished separately for mounting on roof.

W Water cooled condenser for hookup to city or tower water

A-WP Self-contained air cooled condenser; complete unit made weather-resistant for outdoor installation

COOLING TANK & EVAPORATOR: Capacity 100 gal [380 l]

Welded stainless steel shell and immersion coil evaporator.

Tank tested at 250# for 125# working pressure. Supplied with liquid level gauge and insulated with closed cell thermo-elastomer with an R factor of 3.7.

PUMP: HP 1.5

Capacity 35 gpm [138 lpm] @ 25 PSI

Stainless steel centrifugal pump mounted on rubber pads over a stainless steel condensation tray and supplied with unions and service valves and manually adjustable bypass valve. All piping and fittings brass, copper, or bronze and insulated with closed cell thermo-elastomer with an R factor of 3.7.

THERMOSTAT: Adjustable Range 40° to 90°F [5° to 32°C]

Temperature Stability $\pm 1.5^\circ\text{F}$ [1°C]

CABINET: Enameled aluminum panels with stainless steel corner legs and top on a welded angle iron frame. Panels removable for access to all components.

SUPPLY POWER: 208 - 230/60/3 or 460/60/3

FLA Amps Maximum: 58 or 29

NOTE: FLA may vary depending on options. See MCA and MOP ratings on as-built unit.

PLUMBING CONNECTIONS IN & OUT 1-1/4" [31mm] MPT

CHILLER DIMENSIONS and WEIGHTS

FILTRINE MODEL NUMBER	W		D		H		SHIP WT	
	in	cm	in	cm	in	cm	lb	kg
PCP or POC 1000G-122-A	104	264	39	99	70	178	3000	1350
PCP or POC 1000G-122-W	94	238	33	84	70	178		
PCP or POC 1000G-122-AR	94	238	33	84	70	178		
PCP or POC 1000G-122-A-WP	104	264	49	124	70	178		
PCP or POC 1000G-122-A-WP-LP*	94	238	87	221	44	112		
PCP or POC 1000G-122-W-SSD**	52	132	32	81	80	203		
PCP or POC 1000G-122-AR-SSD**	52	132	32	81	80	203		
* Low Profile, weather-resistant unit for rooftop installation.								
** Space Saving Design								
Dimensions & weights may vary depending on options installed-consult factory.								

STANDARD OPERATING CONDITIONS

OUTDOOR AMBIENT
-20° to 100°F [-29° to 38°C]

OPTIONAL OPERATING CONDITIONS

OUTDOOR AMBIENT
Up to 110°F [43°C]
Up to 120°F [49°C]
Down to -30°F [-34°C]
NOTE Higher ambient options may affect unit dimensions.

VENTILATION PANELS

Standard models: air intake at rear, air discharge at right end and front.
Recommend 36 in. clearance at front for service and 18 in. clear space opposite all ventilation panels.

REMOVABLE SERVICE PANELS

Front & rear on all models.

CHANNEL SKIDS

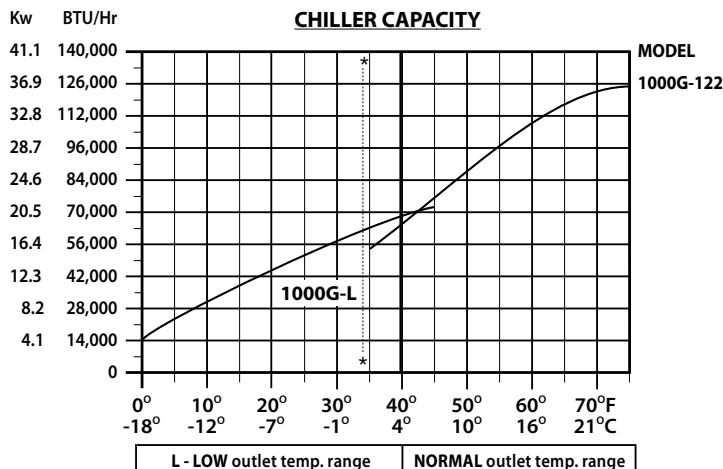
Channel skids project 2" [5 cm] front and rear. Center of 5/8" [16mm] mounting holes located 6" [15cm] from chiller end and 1" [2.5 cm] from chiller edge front and rear. Skids add 2" [5 cm] overall height to chiller.

REMOTE CONDENSER

Use with Standard or SSD Models. Furnished complete w/controls for operating in ambient temperatures to minus 20°F [-29°C] - consult factory for specs. Connections for remote condenser are at right end of chiller cabinet.

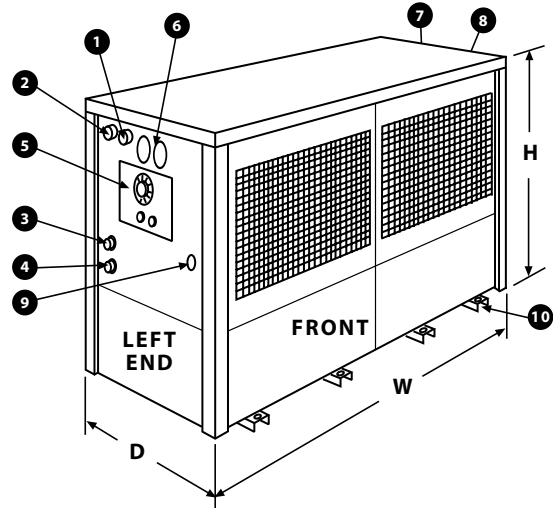
NOTE

Information given in this bulletin for general use only.
Confirm exact specs with factory for your specific requirements.



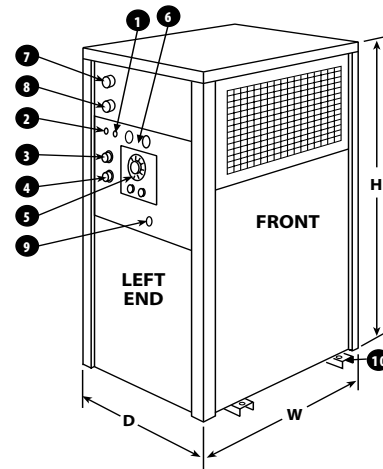
STANDARD MODELS

Suffix A, AR, W & A-WP



SPACE SAVING DESIGN MODELS

Suffix A, AR & W [A-WP not available in SSD model]



DRAWING LEGEND

- | | |
|---------------------|------------------------------------|
| 1 Air Vent | 7 To Remote Condenser [AR units] |
| 2 Fill Port | Condenser Water Out [W units] |
| 3 Coolant Return | 8 From Remote Condenser [AR units] |
| 4 Coolant Discharge | Condenser Water In [W units] |
| 5 Control Panel | 9 Electrical Connection |
| 6 Gauges | 10 Channel Skids |

NOTE: Drawings are not to scale. Shown are composites of various models to illustrate hook-up locations. Confirm footprint with factory.

PUMP CAPACITY

PUMP MODEL*	GPM @ PRESSURE SHOWN							
	psi	10	20	30	40	60	80	100
	ft	23	46	69	92	138	184	231
STD-1.5C		55	45	32	24	—	—	—
OP-2C		65	57	46	30	—	—	—
OP-0.5T		8	8	8	8	8	7	6
OP-0.75T		13	13	12	12	11	10	8

* Standard pump is 1.5HP, centrifugal [C]. Optional pumps [OP] include centrifugal or turbine [T]. All turbine pumps include an adjustable pressure relief valve instead of a manual bypass valve.